

Redesigning plastics. For good.

Engineered polypropylene compounds



#### TAILORED MADE POLYPROPYLENE

Polymer compounding is the essence of Benvic's DotCore PP compounds serve the adapting various materials for applications and environments.

The skills of the compounder are always key in bringing new products to market.

Benvic - Europe's leading compounder since applications. has over sixty years of experience balancing cost, performance and innovation for its PVC-based compounds.

technology to its new range of polypropylene with DotCore-based PP technology; generating compounds, DotCore PP.

particular market demand for the excellent cost / performance ratio that is offered polypropylene. The materials are currently enjoying great demand - with ever more customisation for particular products and

Requesting these bespoke material features is becoming more and more frequent. The key issue then is finding the right solution with the And Benvic now brings the same successful right compounder. Benvic answers that call precise and scalable formulations for optimum outcomes.



Mineral filled and glass fiber reinforced



Color matching



1 Thermal resistance

A scalable formulation system



Flame retardancy



Melt flow index modulation

## DOTCORE PP - GLASS FIBER REINFORCED

Catalogue P/N	Туре	Process	Density [g/cm3]	Modulus [Mpa]	Tensile Strength [Mpa]	Melt Flow index 230°C/2.16kg
PP C20 00 GF 2	Co-polymer 20% GF reinforced	Injection	1.04	3600	60	9
PP C30 00 GF 2	Co-polymer 30% GF reinforced	Injection	1.12	6000	75	7
PP H10 00 GF 3	Homopolymer 10% GF reinforced	Injection	0.97	2900	50	15
PP H15 00 GF 3	Homopolymer 15% GF reinforced	Injection	1.00	3800	60	12
PP H20 00 GF 1	Homopolymer 20% GF reinforced	Extrusion Injection	1.04	4500	72	3.5
PP H22 00 GFT 1	Homopolymer 20% GF / Talc	Injection	1.04	3800	55	5
PP H25 00 GF 2	Homopolymer 25% GF reinforced	Injection	1.08	5500	76	6
PP H30 00 GF 1	Homopolymer 30% GF reinforced	Extrusion Injection	1.12	6700	85	3
PP H30 00 GF 3	Homopolymer 30% GF reinforced	Injection	1.12	7000	90	13
PP H32 00 GFT 1	Homopolymer 30% GF / Talc	Injection	1.13	5000	75	5
PP H35 00 GF 1	Homopolymer 35% GF reinforced	Injection	1.18	7900	92	3
PP H50 00 GF 1	Homopolymer 50% GF reinforced	Injection	1.32	11000	108	3
PP H 30 00 GF 1 FR V0 HF	Homopolymer 30% GF reinforced	Injection	1.35	8000	78	4

And recycling content?

Benvic has also developed a specific Dot-R range for engineered thermoplastic compounds that is based on recycled material. The product family Dot-R PP offers alternatives to virgin material without any compromise in quality or performance. Please ask to your nearest sales representative for more information

## DOTCORE PP - MINERAL FILLED

Catalogue P/N	Туре	Process	Density [g/cm3]	Modulus [Mpa]	Tensile Strength [Mpa]	Melt Flow index 230° C/2.16kg
PP C20 00 TR 1	Co-polymer 20% talc filled	Extrusion	1.05	2800	32	2.5
	20% taic filled	Injection				
PP C20 00 TR 2	Co-polymer 20% talc filled	Injection	1.04 2000 24		24	8
PP C25 00 TR 3	Co-polymer 25% talc filled	Injection	1.1	2200	23	18
PP H20 00 C 2	Homopolymer 20% CC filled	Injection	1.04	2000	26	10
PP H20 92 TR 3 V2	Homopolymer 20% CC filled FR	Injection	1.01	2200	30	36
PP H25 92 TR 1	Homopolymer 25 % talc filled	Extrusion	1.09	3200	32	2.5
	25 % tale filled	Injection				
PP H30 00 TR 1	Homopolymer	Extrusion	1.15	3800	32	2.5
11 1130 00 IKT	30 % talc filled	Injection	1.15			
PP H30 00 TR 3	Homopolymer 30 % talc filled	Injection	1.15	3700	33	20
PP H40 00 CC 4	Homopolymer 40 % CC filled	Injection	1.24 2800 24		24	30
	Homopolymer	Extrusion 1.27 Injection	100	4800	31	2.7
PP H40 00 TR 1	40 % talc filled		1.27			
	Co-polymer	Extrusion		1900	20	2.7
PP C40 92 CC 1	40% CC filled	Injection	1.21			
PP H22 92 T HT 3	Homopolymer 22% talc filled HT	Injection	1.05	2600	30	15

#### How to order\*

11000		order					
Р	Р						
		Туре	Filler	Color code	Filler type	MFI	Extra
		<b>H</b> Homopolymer	amount in %	00 Natural	TC Talc/CC	1 1-5 g/10mn	HT Thermal resistance
		<b>C</b> Copolymer		12 White 24 Yellow	TR Talc rigid	<b>2</b> 5-11 g/10mn	FR Self extinguishing
				34 Orange	cc calcium carbonate	<b>3</b> 11-25 g/10mn	<b>UV</b> UV stabilization
				44 Red 54 Brown	<b>GF</b> Glass fiber	<b>4</b> >25 g/10mn	NF No fogging
				<b>64</b> Green <b>74</b> Blue	<b>GFT</b> Glass fiber - Talc		D Detergent resistant
				84 Purple 92 Black			AS Antistatic

<sup>\*</sup>Nota: Depending options offered, all configurations are not available. Please consults your closest BENVIC sales representative for checking product availability.

# **APPLICATIONS**



Structural, aesthetical and electrical parts



Concrete reinforcement, fixation, junction and locking accessories, panels, slabs, flooring, grilles



Tables, cabinets, chairs, profiles





Exterior, interior and under the bonnet parts



Pipes, junction parts, derivation, wall boxes



Pipe, tubes, fittings, valves, accessories



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